



# TECHNICAL DATA SHEET

## STRAIGHT AND STRETCHABLE

**Product Overview:** PermaTAK is an extremely aggressive, self-adhering flashing membrane designed to protect windows and doors from moisture penetration. When properly integrated into the wall system, PermaTAK will protect against water penetration into the building envelop, preventing costly and unhealthy mold and mildew growth or rot.

**Product Uses:** PermaTAK utilizes a block co-polymer base adhesive to promote superior adhesion to OSB, plywood, aluminum, vinyl, and weather resistive barriers in extreme conditions. It is used almost exclusively for building envelope applications and exceeds all current AAMA 711 standards.

**Application Information:** Ensure all involves surfaces are clean, dry and free of oil and moisture. Exercise care during application to prevent air, moisture, or contaminate entrapment. PermaTAK features a strong, flexible backing.

**Packaging and Handling:** Do not open until ready for use in order to maximize shelf life. Store at 60°F - 80°F. This Product is available in standard roll widths of 4", 6", 9", and 12". Standard roll length is 75 feet. Custom sizing is also available.

Raw Material Base.....Block Co-Polymer  
 Application Temperature.....-40°F – 150°F  
 Service Temperature.....-40°F – 225°F  
 Mold Growth (ASTM G-21).....No Growth  
 Nail Sealability (AAMA 711-07.).....Pass  
 Nail Sealability (ASTM D-1970).....Pass  
 90° Peel Plywood (AAMA 711-07).....5 psi  
 90° Peel OSB (AAMA 711-07).....3.8 psi  
 90° Peel Facer (AAMA 711-07).....4.6 psi

Solids by Weight.....100%  
 UV Exposure.....Resistant up to 6 mos.  
 Physical State.....Solid  
 Odor.....Odorless  
 Staining.....None  
 USGBC.....Eligible for LEED compliance credits  
 Adhesive Thickness.....Straight 14 - 16 mils  
 Adhesive Thickness.....Stretchable 55 - 68 mils

Product	Size	Rolls Per Case	Cases Per Pallet	Rolls Per Pallet
PermaTAK and ProTAK Straight Flashing	4" x 75'	12	48	576
	6" x 75'	8	48	384
	9" x 75'	4	48	192
PermaTak and ProTAK Stretchable Flashing	6" x 75'	1	48	48
	9" x 75'	1	48	48

Non standard sizes available by special order

**Disclaimer:** The information presented herein has been compiled from sources considered to be accurate and reliable but is not guaranteed to be so. In practice, the differences in materials, substrates, storage conditions, actual site conditions and other factors outside of Perma "R" Products' control are such that Perma "R" Products assumes no liability, nor makes any warranty, express or implied for such information, recommendations or instructions related to its products. It is the users responsibility to determine the suitability of any material for specific purpose and to adopt such safety precautions as may be necessary.

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